



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2856-400-720
Job Sheet 204766



Part No: D2856-400-720 **Job Qty:** 100 pcs

Part Name: Abrasion Strip 4" X 7.20"



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 12/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 10.11.02 as per revA DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	Packaging 1 - Pick Kit	100 pcs	12/20/19	0.00 2.11	Packaging 1 - 1		
					Packaging 1 - 2		
					Packaging 1 - 3		
					Packaging 1 - 4		
					Packaging 1 - 5		
					Packaging 1 - 6		
					Packaging 1 - 7		
					Packaging 1 - 8		
					Packaging 1 - 9	DEC 19 2019	
					Packaging 1 - 10		
					Packaging 1 - 11		
					Packaging 1 - 12		
					Packaging 1 - 13		
					Packaging 1 - 14		
					Packaging 1 - 15		
					Packaging 1 - 16		
					Packaging 1 - 17		
					Packaging 1 - 18		
					Packaging 1 - 19		
					Packaging 1 - 20		
					Packaging 1 - 21		
					Packaging 1 - 22		
					Packaging 1 - 23		
					Packaging 1 - 24		
					Packaging 1 - 25		
					Packaging 1 - 26		
					Packaging 1 - 27		
					Packaging 1 - 28		
					Packaging 1 - 29		
					Packaging 1 - 30		
					Packaging 1 - 31		

RT
SPACE

No: S242282

56-400-720

04766

Batch: S242282

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Various STC's

Date: 12/19/19

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Container No: S242282



Part: D2856-400-720

Job No: 204766

Serial No/Batch: S242282

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/19

110	QC 5	100 pcs	12/20/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
120	Packaging 3-1 - Stock - B4B	100 pcs	12/20/19	0.00 1.05	QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS 1 1 2019 40
					QC 5 - 61	9-89
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	Pc ST418
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130	QC 21 - SA	100 pcs	12/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Pick Kit) Cut as per dwg D2856 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location:) 130 - (QC21- Final Inspection - Work Order Release) ,					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2856-400	Abrasion Strip 4" Wide (Per Foot)	60 ft (.6 ea)	100-Packaging 1 - Pick Kit	285622	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Packaging 1 - Pick Kit	D2856-400	60	216	0	
Part Specifications					
Specifications could not be found.					

Plex 12/18/19 3:08 PM Dart.lajeunesse.marie

NCR No. _____		Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Eng. (Non-AW) ☐		Engineering ☐			
		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Water Jet ☐			
		Use-as-is ☐		Large Fab ☐		Finishing ☐		Rec/Store/Packaging ☐		Supplier ☐			
Date : _____		Sequence #:		QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐									
												Completed By	
												Lead hand / Supervisor	
												QC / QA Coordinator	